

# 401

# WATERBLE INK SERIES

(Waterble Ink Series, Non-Phthalate & PVC)

## Features

- Keep original touch and elasticity of fabric, Eco-Friendly Waterble Ink.
- High abrasiveness, no additive needed.
- Consist of base and white.

## Application

- Able to natural curing, but heating 3 min / 266°F(130°C) is recommended to enhance adhesion and abrasiveness.
- For dark fabric, print white ink prior to print some colors or conduct "Print-Flash Cure-Print" to increase opacity.
- If needed to mix Waterble pigment, control usage to do not affect abrasiveness.
- Be careful to screen mesh is not drying, and keep printing area of screen mesh is always filled with ink to prevent mesh be blocked.

## Remarks

- Stir before printing for convenient use.
- Store above 39.2°F(4°C) to not freeze.
- When store, Put small amount of water on the ink to do not have film on top it.
- Conduct cure thoroughly to do not loss adhesiveness and fastness.
- Conduct enough test before main printing.
- If needed to mix other product or material, contact AONE for more information.

## Eco-Friendly

- Compliant with CPSIA(Pb, Phthalates).
- AONE's product does not contain regulated materials, but we do not examine whole product. We recommend to examine every kind of regulated materials and pre-testing for your own use purpose.

## Colors

<input type="checkbox"/>	AT-3000	BASE
<input type="checkbox"/>	AT-3600	WHITE

## Method

- Substrates: 100% cotton, cotton blends, Polyesters.
- Mesh : 80~300 t/in.
- Cure temp: 266°F (130°C), heating more than 3min.
- Wash-up: water and soap.
- Caution: Do not dry clean, or iron the printed area.

## Packing & Storage

- Packaging: 20Kgs (Minimum Order : 100Kgs)
- Storage: Avoid strong Acidic compounds and direct sun keep in cool place(64~90°F / 18~32°C).